



TITLE: **PRODUCT SPECIFICATION DATA SHEET**
SODIUM BICARBONATE HEMODIALYSIS – SUPER GRANULATED (4HS)

CODE:
CAM-ENG-FEP-100-010

REVISION:
01

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11/19/18

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DENOMINATIONS:	Chemical name	Acid Sodium Carbonate
	Other names	Monosodium Salt of Carbonic Acid Hydrogen Sodium Carbonate Hemodialysis Super Granulated - HS
	Type	01249
	N° DCB	144-55-8
	N° (CAS) Chemical Abstracts Service	NaHCO ₃
Formula		

CHEMICAL SPECIFICATIONS

	TESTS	UNIT	SPECIFICATION
	Assay (as NaHCO ₃)	%	99,0 – 100,5
	Characteristic	-	White crystalline powder, odorless, subject to agglomeration
	Loss on Drying	%	0,25 max.
	Carbonates	%	0,23 max.
	Normal carbonate	-	Faint pink color
	Chloride	ppm	150 max.
	Limit of organics	ppm	100 max.
	Iron	ppm	5 max.
	Calcium	ppm	100 max.
	Heavy Metals (as Pb)	ppm	10 max.
	Arsenic	ppm	2 max.
	Aluminum	ppm	2 max.
	Magnesium	ppm	40 max
	Copper	ppm	1 max.
	Sulfate	ppm	150 max.
	Limit of sulfur compounds	ppm	150 max.
	Identification (sodium, bicarbonate)	-	Pass test
	Insoluble Substances	-	Clear and bright solution
	Limit of Ammonia	ppm	20 max.
	Appearance of solution	-	Clear and bright solution
	pH	-	7,0 – 8,5
	Filtration in 0,45µ	-	Pass test

	TESTS	UNIT	SPECIFICATION
PARTICLES SIZE	Retained mesh 60 (250 µ)	%	15 min. 60 max
PROFILE	Through mesh 100 (150 µ)	%	15 max.

STORAGE: To store in ventilated, dry place, under the cover of the direct solar light. Subject to thermal decomposition above of 60 °C. Stacking max: 30 bags or 2 big bags not occur compression of the product.

PACKAGING: Big-bag of 1000Kg with the following information: lot number; validity of the product; date of production, specifying use for hemodialysis.

VALIDITY: 36 months from the date of production, observed the stockage conditions.

In conformance with the specifications demanded for U. S. Pharmacopeia used for HEMODIALYSIS.

ELABORATION	REVISION		APPROVAL	
Elaborated by: Érica von Glehn	Revised by: André Medeiros	Approved by Lourdes Silva	Approved by Cristina Duarte	Approved by Ascânio Pêpe
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